

Date: Tuesday, 20/03/2007 1:23:32 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CABIN FLOOR PROTECTOR		
Job Number	: 31351					
Estimate Number	: 12767					
P.O. Number	: N/A			Part Number	: D35754	
This Issue	: 20/03/2007	S.O. No.	: N/A	Drawing Number	: D3575 UNDER REVIEW	
Prsh Rev.	: NC			Project Number	: N/A	
First Issue	: N/A	Type	: SMALL /MED FAB	Drawing Revision	: U/R	
Previous Run	: 31002			Material	: N/A	
Written By	<u>JL</u>			Due Date	: 27/03/2007	
Checked & Approved By				Qty:	1 Um: Each	
Comment	: Est Rev :A New Issue 07-01-22 EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :			
1.0	F60029	lexan grey			(1)
		Comment: Qty.: 16.0000 sf(s)/Unit Total : 16.0000 sf(s) F60029 lexan sheet Batch: M103106	ml 07 03 21		
2.0	WATER JET	FLOW WATER JET			(1)
		Comment: FLOW WATER JET 1-Cut as per Dwg D3575 Dwg Rev: A Prog Rev: A	ml 07 03 21		(1)
		2-Deburr if necessary			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE			(1)
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	ml 07 03 21		
4.0	QC8	SECOND CHECK			
		Comment: SECOND CHECK	20703-21		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1			
		Comment: SMALL & MEDIUM FAB RESOURCE 1			
		Deburr if necessary.		FF 07-03-21	

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Seq. #: Machine Or Operation:

Description :

6.0 QC5 INSPECT WORK TO CURRENT STEP



ENGINEERING
APPROVAL



Comment: INSPECT WORK TO CURRENT STEP

07.03.21

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

FOR ENGINEERING USE ONLY

07.03.21 ①

8.0 QC21

FINAL INSPECTION/W/O RELEASE



① 07/03/21

Comment: FINAL INSPECTION/W/O RELEASE

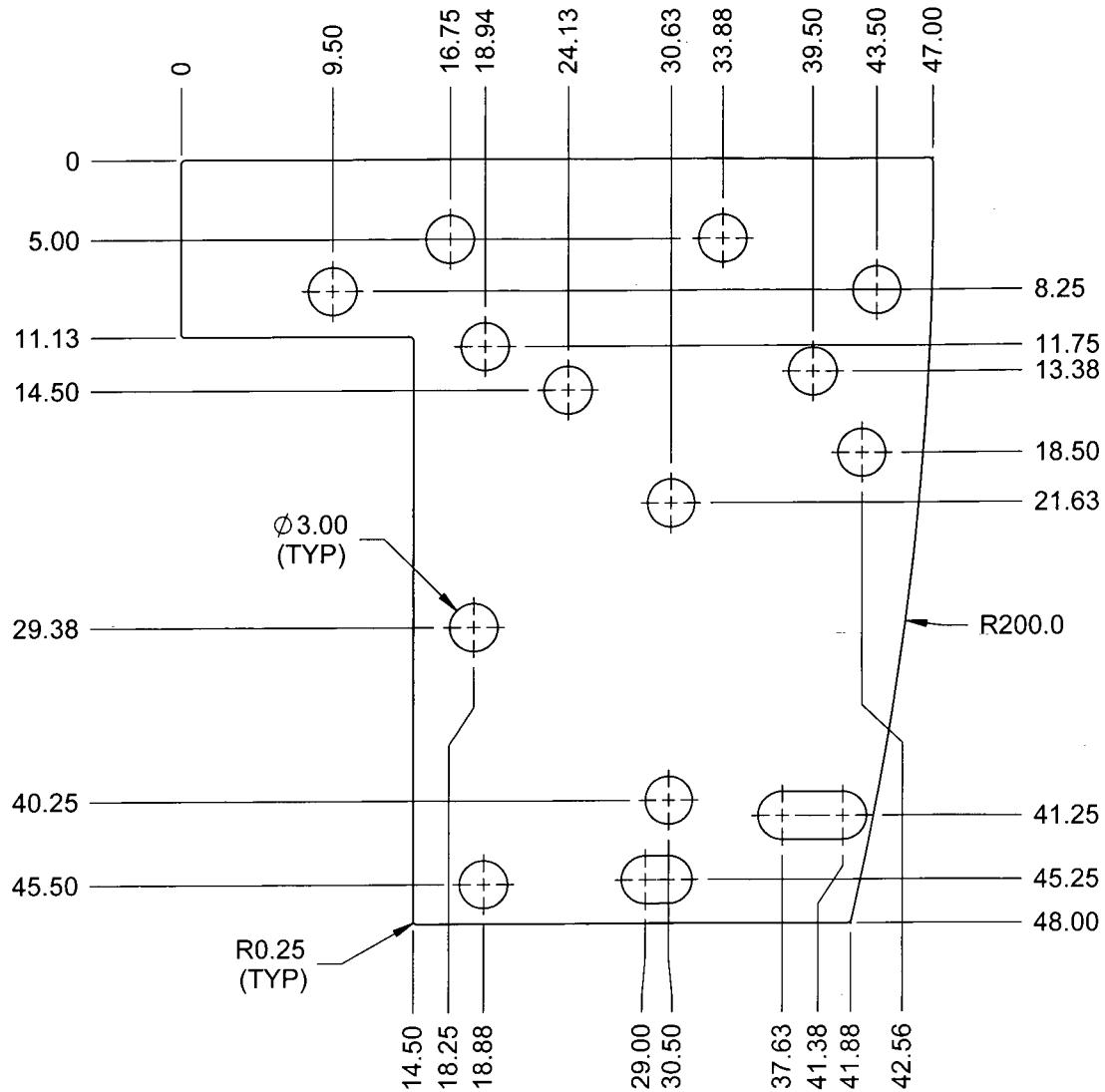
① 07.03.21

Job Completion



PRELIMINARY ISSUE

DESIGN <i>CE</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3575	REV. A SHEET 4 OF 4
DATE 07.01.22	TITLE CABIN FLOOR PROTECTOR	SCALE 1:12	



D3575-4 CABIN FLOOR PROTECTOR

NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125" THICK, TEXTURED SIDE UP (REF DART SPEC M-LEX-S.125-F60029-GY)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-4" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

DART AEROSPACE LTD

Work Order: 31351

Description: ~~Bearings~~ cabin floor protector

Part Number: D3575-4

Inspection Dwg: D3575 Rev: A

Page 1 of 1

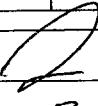
FIRST ARTICLE INSPECTION CHECKLIST

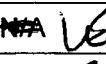
First Article

Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A	Inspected by template		✓			
B						
C						
D						
E						
F						
G						
H						
I						
J						
K						
L						
M						
N						
O						
P						
Q						
R						
S						
T						
U						
V						
W						
X						
Y						

Measured by:	m m
Date:	07 03 21

Audited by:	
Date:	07 03 21

Prototype Approval:	NEA 
Date:	NEA 07.03.21

Rev	Date	Change	Revised by	Approved
		New Issue	KJ/RF	